



Dart Hawkesbury
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D4155-041
Job Sheet 165587



Part No: D4155-041

Job Qty: 6 ea

Part Name: Wearbar Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/30/17

Job Tracking No:

Due Date: 10/31/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV F IPP REV:A 15.10.16 AS PER DWG REV.F5 DD VERF:JLM

Ship Via:

Bill of Materials

Part/Part Name	Part Note	Serial No	Quantity	Location
D4155-041	DWG REV F IPP REV:A 15.10.16 AS PER DWG REV.F5 DD VERF:JLM		0.000	
Wearbar Assembly				
M304B0.250x0.500			0.000	
304 Bar .250 X .500				

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	6 Ea	10/30/17	0.00	0.00	Start up container	EL
100	Cold Saw	6 pcs	10/30/17	0.00	0.25	Cold Saw	EL
110	Autoweld 1	6 pcs	10/31/17	0.00	4.69	Automated welding	DAS EL
120	QC	6 pcs	10/31/17	0.00	0.00	QC10	38 DAS
130	QC	6 pcs	10/31/17	0.00	0.00	QC5	9-88 38
140	Packaging	6 pcs	10/31/17	0.00	0.00	Packaging3	DAS EL 9-88
150	QC21-SA	6 Ea	10/31/17	0.00	0.00	QC21	21 9-88

Part Op 100 - Cut D4155-1 at 94.00" (EXTRA MATERIAL WILL BE CUT ON ASSEMBLY D4154-041)

Descriptions: 110 - 1- USE GRINDER TO CHAMFER END AS PER DWG . SEE "DETAIL B" ***SEE NOTE 9 FOR SURFACE BUILDUP*** USE DT9756 WELDING FIXTURE

140 - LOCATION: WA002

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304B0.250x0.500	47	0	0	0

Part Specifications

Specifications could not be found.

Plex 10/2/17 2:40 PM Dart.lajeunesse.marie



Container No: S053382



Part: D4155 - 041

Job No: 165587

Serial No/Batch: S053382

Revision:

Inspector:

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